

TERRESTRIAL ANIMAL HEALTH STANDARDS COMMISSION  
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CHAPTER 6.5.

**PREVENTION, DETECTION AND CONTROL OF  
SALMONELLA IN POULTRY**

Article 6.5.1.

**Introduction**

This Chapter provides recommendations on the prevention, detection and control of *Salmonella* in *poultry*.

Salmonellosis is one of the most common foodborne bacterial *diseases* in the world. The great majority of *Salmonella* *infections* in humans are foodborne with *Salmonella* Enteritidis and *Salmonella* Typhimurium accounting for a major part of the problem. *Salmonella* serotypes and prevalence may vary considerably between localities, districts, regions and countries and therefore, *surveillance* and identification of the prevalent *Salmonella* serotypes in humans and *poultry* should be carried out in order to develop a control programme for the area.

In most food animal species, *Salmonella* can establish a clinically inapparent *infection* of variable duration, which is significant as a potential *zoonosis*. Such animals may be important in relation to the spread of *infection* between *flocks* and as causes of human foodborne *infection*. In the latter case, this can occur when *meat* and eggs, or their products, enter the food chain thus producing contaminated food.

Article 6.5.2.

**Purpose and scope**

This Chapter deals with methods for on farm prevention, detection and control of *Salmonella* in *poultry*, and complements the Codex Alimentarius Code of Hygienic Practice for Meat (CAC/RCP 58-2005) and Code of Hygienic Practice for Eggs and Egg Products (CAC/RCP 15-1976). A pathogen reduction strategy at the farm level is seen as the first step in a continuum that will assist in reducing the presence of foodborne pathogens in eggs and *meat*.

Hygiene and biosecurity procedures to be implemented in *poultry flocks* farms and hatcheries are described in Chapter 6.4. Hygiene and Biosecurity Procedures in Poultry Production.

The recommendations presented in this Chapter are relevant to the control of all *Salmonella* with special attention to *S. Enteritidis* and *S. Typhimurium*, as these are common *Salmonella* serotypes in many countries. It should be noted that the epidemiology of animal and human salmonellosis in a particular locality, district, region or country is important for effective control of *Salmonella*.

Article 6.5.3.

**Definitions (for this Chapter only)**

**Breeders:** means *poultry* destined for the production of fertile eggs for incubation for the purpose of producing *day-old birds*.

**Competitive exclusion:** means the administration of defined or undefined bacterial flora to *poultry* to prevent gut

colonisation by enteropathogens, including *Salmonella*.

**Culling:** means the ~~depopulation~~ destruction or slaughter of a *flock* before the end of its normal production period.

**Layers:** means *poultry* during the period of laying eggs for human consumption.

#### Article 6.5.4.

### Surveillance of poultry flocks for *Salmonella*

Where justified by *risk assessment*, *surveillance* should be carried out to identify infected *flocks* in order to take measures that will reduce the prevalence in *poultry* and the risk of transmission of *Salmonella* to humans. Sampling methods, frequency and type of samples required should be determined by the *Veterinary Services* based on a *risk assessment*. Microbiological testing is preferred to serological testing because of its higher sensitivity in broilers *flocks* and higher specificity in breeders and *layer flocks*. In the framework of regulatory programmes for the control of *Salmonella* in *poultry* and salmonellosis in humans, confirmatory testing may be required.

#### Sampling

##### 1. Available methods for sampling

Drag swabs: sampling is done by dragging swabs throughout the *poultry building house*.

Boot swabs: sampling is done by walking throughout the *poultry building house* with absorbent material placed over the footwear of the sampler.

Dust samples: sampling is done by collecting dust from exhaust fans, screens and other equipment in the *poultry building house*.

Faecal samples: multiple fresh faecal/caecal samples collected from different areas in the *poultry building house*.

Meconium, chick box liners papers, dead in shell and culled ~~chicks~~ day-old birds at the hatchery.

Hatchery samples: throughout the hatchery, including inside the incubators.

##### 2. Sample size

Refer to the *Terrestrial Manual* (under development).

##### 3. Laboratory methods

Refer to the *Terrestrial Manual* (under development).

##### 4. Time and frequency of testing

Time and frequency of sampling for each *poultry* type are listed below:

## a) Breeders and hatcheries

## i) Breeder flocks before lay

- Before the end of the first week of life when the status of the ~~breeding flock farm and/or~~ hatchery is not known or does not comply with this chapter.
- Within the four weeks before being moved to another house, or before going into production if the birds will remain in the same house for the production period.
- One or more times during the growing period if there is a culling policy in place. The frequency would be determined on commercial considerations.

## ii) Breeder flocks in lay

- At least at monthly intervals during the laying period.
- Additional testing should be determined by the *Veterinary Services*.

## iii) Hatcheries

- Testing at hatcheries should complement on farm testing.
- The minimal frequency should be determined by the *Veterinary Services*.

## b) Poultry for the production of eggs for human consumption

## i) Flocks grown to be layers

- Before the end of the first week of life when the status of the ~~breeding flock farm and/or~~ hatchery is not known or does not comply with this chapter.
- Within the four weeks before being moved to another house, or before going into production if the birds will remain in the same house for the production period.
- One or more times during the growing period if there is a culling policy in place. The frequency would be determined by commercial considerations.

## ii) Layer flocks

- At expected peak of lay for each production cycle (the period of time in the laying cycle when the production of the *flock* is highest).
- One or more times if there is a culling policy in place or if eggs are diverted to processing for the inactivation of the pathogen. The minimal frequency should be determined by the *Veterinary Services*.

- c) Poultry for the production of meat
  - i) *Flocks* should be sampled at least once ~~before slaughter~~.
  - ii) When sampling occurs on farms and when there is a long period (2 weeks or more) between thinning and final depopulation further testing should be considered.
  - iii) When sampling occurs on farms, *flocks* should be sampled as late as possible before the first birds are transported to the *slaughterhouse*. In order to allow for the implementation of control measures during processing, this should be done at a time that ensures the results are available before *slaughter*.

Whether sampling occurs on the farm which is more appropriate for consequent control measures or at the processing plant, there should be an integrated system in place that allows for investigation of the source of positive *flocks*.

- d) ~~Testing of empty building~~ poultry houses ~~testing~~
  - i) Bacteriological monitoring of the efficacy of *disinfection* procedures is recommended when *Salmonella* have been detected in the previous *flock*.

As appropriate, sampling of equipment and surfaces as well as boot swabs or drag swabs of the empty ~~building~~ poultry house after depopulation, cleaning and *disinfection*.

Results from *surveillance* may lead to the implementation of additional prevention and control measures to reduce the risk of transmission of *Salmonella* to humans:

- a) In breeders, control measures may be implemented to reduce the transmission of *Salmonella* to the next generation, especially for trans-ovarian transmitted serotypes such as *S. Enteritidis*.
- b) In *layer flocks* control measures will reduce and may eliminate contamination of eggs with *Salmonella*.
- c) In *poultry* for *meat* production, control measures may be implemented at *slaughter* or further down the food chain.

#### Article 6.5.5.

### Prevention and Control measures

*Salmonella* prevention and control may be achieved by adopting Good Agricultural Practices and Hazard Analysis Critical Control Point (HACCP), and general measures detailed in Chapter 6.4. Hygiene and Biosecurity Procedures in Poultry Production, in combination with the following additional measures, where appropriate. No single measure used alone will achieve effective *Salmonella* control.

Additional prevention and control measures include: vaccination, competitive exclusion, ~~flock culling~~, use of organic acids, culling and product diversion to processing.

Antimicrobials should not be used to control *infection* with *Salmonella* in *poultry* because the effectiveness of the treatment is limited, may mask the infection at sampling, has the potential to produce residues in *meat* and eggs and can contribute to the development of antimicrobial resistance. Antimicrobials may also reduce normal flora in the gut and increase the likelihood of colonisation with *Salmonella*. In special circumstances antimicrobials may be used to salvage birds with high genetic value.

1. *Day-old birds* used to stock a *poultry* house should be obtained from breeder~~ing~~ flocks and hatcheries that have been monitored according to this Chapter and in which no evidence of *S. Enteritidis* and *S. Typhimurium* has been detected.
2. *Layer* and breeder *flocks* should be stocked from *flocks* that have been monitored according to this chapter and in which no evidence of *S. Enteritidis* and *S. Typhimurium* has been detected.
3. Feed contamination with *Salmonella* is known to be a source of *infection* for *poultry*. Therefore, it is recommended to monitor the *Salmonella* status of *poultry* feed, and if found positive to take corrective measures.

~~The use of h~~Heat treated feeds with or without the addition of ~~or feeds subjected to other bacteriocidal~~static~~ or bacteriostatic~~idal~~ treatments (e.g. addition of organic acids).~~ (e.g. organic acids) is ~~are~~ recommended ~~(e.g. organic acids).~~ Where heat treatment is not possible, the use of bacteriostatic or bactericidal treatments is recommended.

Feed should be stored in clean closed containers to prevent access by wild birds and rodents. Spilled feed should be cleaned up immediately to remove attractants for wild birds and rodents.

4. Competitive exclusion may be used in *day-old birds* to reduce colonisation by *Salmonella*.  
When used, competitive exclusion should be administered according to the instructions provided by the manufacturer and in accordance with the standards and recommendations of the *Veterinary Services*.
5. Vaccines are used against *Salmonella* infections caused by different serotypes in various *poultry* species, including single or combined vaccines. Vaccines produced according to the *Terrestrial Manual* should be used.

If live vaccines are used it is important that field and vaccine strains be easily differentiated in the laboratory. If serology is used as the *surveillance* method, it may not be possible to distinguish between vaccination and *infection* with a field strain.

Vaccination can be used as part of an overall *Salmonella* control programme. It is recommended that vaccination not be used as the sole control measure.

When the status of the breeder~~ing~~ flock farm and/or the hatchery from which the *flock* originates is not known or does not comply with this Chapter, vaccination of *flocks*, starting with *day-old birds*, against the *Salmonella* serotypes known to be significant should be considered.

Vaccination against the *Salmonella* serotypes known to be significant should be considered when moving *day-old birds* to a previously contaminated shed so as to minimise the risk of the birds contracting *Salmonella* infection.

When used, vaccines should be administered according to the instructions provided by the manufacturer and in accordance with the standards and recommendations of the *Veterinary Services*.

Vaccination against *S. Enteritidis* can cause cross reactions in *Salmonella* Pullorum/*S.* Gallinarum serological tests and needs to be considered when implementing measures for these pathogens.

6. Depending on animal health, *risk assessment*, and public health policies, culling is an option to manage infected breeder and *layer flocks*. Infected *flocks* should be destroyed or *slaughtered* and processed to minimise human exposure to *Salmonella*.

If culling is not applied ~~poultry are not culled~~, eggs for human consumption should be diverted for processing for inactivation of *Salmonella*.

7. *S. Enteritidis* is characterised by its ovarian transmission pattern. Countries should set targets for eradicating (or significantly reducing) *S. Enteritidis* from egg-producing *flocks* through a guided policy for eradication from the top of the production pyramid, i.e. from grandparent *flocks* through breeder *flocks* to layer *flocks*.
8. The responsible *veterinarian* should evaluate the results of *surveillance* testing for *Salmonella* and supervise the implementation of appropriate control measures. ~~This information~~ These results should be available to the *veterinarian* before marketing if a veterinary certificate for *flock Salmonella* status is required. When required by the *Competent Authority*, the *veterinarian* or other person responsible for notification should notify the *Competent Authority* if the presence of *Salmonella* of the relevant serotype is confirmed.

Article 6.5.6.

### **Prevention of *Salmonella* spread from infected flocks**

If a *flock* is found infected with specific *Salmonella* serotypes of concern, the following actions should be taken in addition to general measures detailed in Chapter 6.4. Hygiene and Biosecurity Procedures in Poultry Production:

1. According to the epidemiological situation, investigations should be carried out to determine the origin of the *infection*.
2. Movement of *poultry flocks* at the end of the production cycle should only be allowed for *slaughter* or destruction. Special precautions should be taken in the transport, *slaughter* and processing of the birds, e.g. they could be sent to a separate *slaughterhouse* or processed at the end of a shift before cleaning and *disinfection* of the equipment.
3. Litter should not be reused. *Poultry* litter/faeces and other potentially contaminated farm waste should be disposed of in a safe manner to prevent the direct or indirect exposure of humans, livestock and wildlife to *Salmonella*. Particular care needs to be taken in regard to *poultry* litter/faeces used to fertilise plants intended for human consumption. If litter is not removed then it should be treated in a manner to inactivate infectious agents, to prevent the spread from one *flock* to the next.
4. Particular care should be taken in cleaning and *disinfection* of the *poultry* house and equipment.
5. Before restocking the facility, a bacteriological examination should be carried out as detailed in this Chapter and the *Terrestrial Manual*.

Article 6.5.7.

### **Recommendations for importation of live poultry (other than day-old birds)**

*Veterinary Authorities* should require the presentation of an *international veterinary certificate* attesting that:

1. the *poultry* originated from ~~an establishment~~ flock that participates in a *Salmonella surveillance* programme in accordance with the recommendations in Article 6.5.4.;
2. the *poultry* originated from ~~an establishment~~ flock in which no evidence of *S. Enteritidis* and *S. Typhimurium* has been detected prior to shipment and have had no contact with birds or other material from ~~establishment~~ flocks that do not comply with this chapter;
3. the *poultry* originated from ~~an establishment~~ flock that complies with the recommendations of Chapter 6.4.

## Article 6.5.8.

**Recommendations for importation of day-old birds**

*Veterinary Authorities* should require the presentation of an *international veterinary certificate* attesting that:

1. the *day-old birds* showed no clinical signs of salmonellosis on the day of shipment;
2. the *day-old birds* originated from a breeder *establishment flock* and hatchery that participate in a *Salmonella surveillance* programme in accordance with the recommendations in Article 6.5.4.;
3. the *day-old birds* originated from a breeder *establishment flock* and hatchery in which no evidence of *S. Enteritidis* and *S. Typhimurium* has been detected and have had no contact during setting, incubation or hatching with *hatching eggs* or other material from an *establishment* that do not comply with this chapter;
4. the *day-old birds* originated from a breeder *establishment flock* and hatchery that complies with the recommendations of Chapter 6.4.;
5. the *day-old birds* were shipped in new and clean *containers*.

## Article 6.5.9.

**Recommendations for importation of hatching eggs**

*Veterinary Authorities* should require the presentation of an *international veterinary certificate* attesting that:

1. the *hatching eggs* originated from a breeder *establishment flock* that participates in a *Salmonella surveillance* programme in accordance with the recommendations in Article 6.5.4.;
2. the *hatching eggs* originated from a breeder *establishment flock* in which no evidence of *S. Enteritidis* and *S. Typhimurium* has been detected and have had no contact with *poultry* or other material from an *establishments* that do not comply with this Chapter;
3. the *hatching eggs* originated from a breeder *establishment flock* that complies with the recommendations of Chapter 6.4.;
4. the *hatching eggs* were shipped in new and clean packaging materials.